

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.

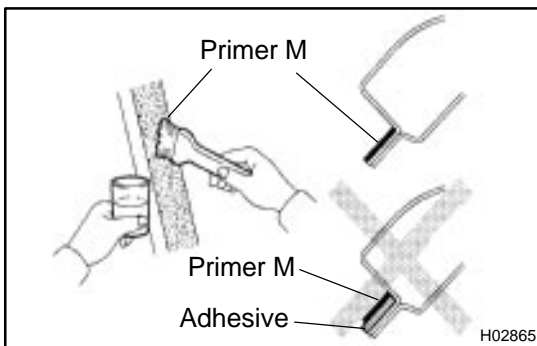
2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass after cleaning it.

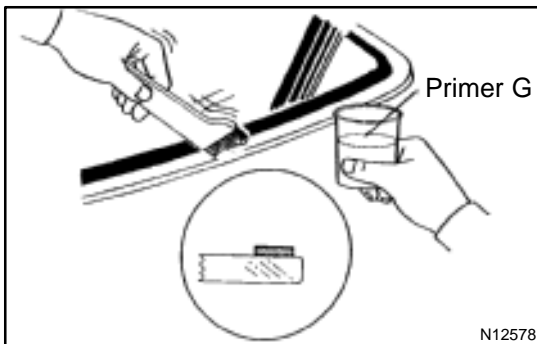


3. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat the contact surface on the body with Primer M.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.



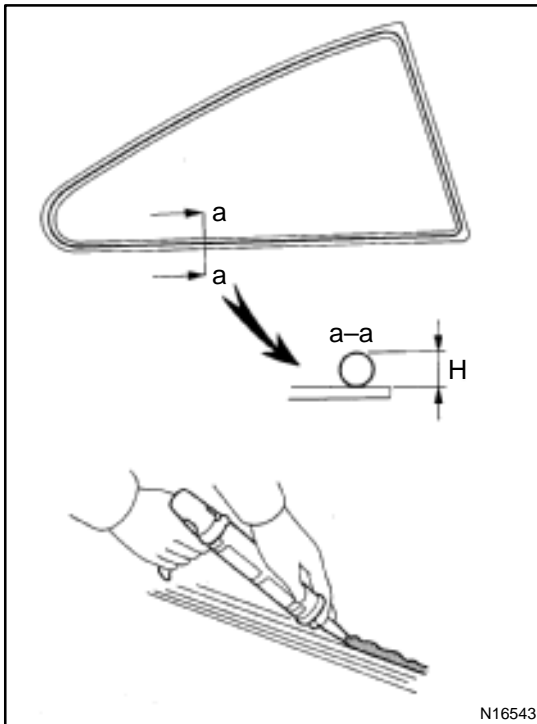
4. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- (a) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.

- (b) When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.



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5. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle.

Part No. 08850-00801 or equivalent

| Temperature | Tackfree time |
|---------------|---------------|
| 35 °C (95 °F) | 15 minutes |
| 20 °C (68 °F) | 100 minutes |
| 5 °C (41 °F) | 8 hours |

- (b) Load the cartridge into the sealer gun.

- (c) Coat the glass with adhesive as shown.

H: 12 mm (0.47 in.)

6. INSTALL QUARTER WINDOW GLASS

- (a) Install the glass to the body.

- (b) Use adhesive tape to keep the glass tight against the body.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

| Temperature | Minimum time prior to driving the vehicle |
|---------------|---|
| 35 °C (95 °F) | 1.5 hours |
| 20 °C (68 °F) | 5 hours |
| 5 °C (41 °F) | 24 hours |

7. INSPECT FOR LEAKS AND REPAIR

- (a) Perform a leak test after the hardening time has elapsed.

- (b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent.

8. INSTALL THESE PARTS:

- (a) Roof side inner garnish

- (b) Quarter trim

- (c) Rear seat belt floor anchor

- (d) Front seat belt floor anchor and shoulder anchor

Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)

- (e) Door scuff plate

- (f) Front pillar garnishes

- (g) Rear seatback and seat cushion

Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)